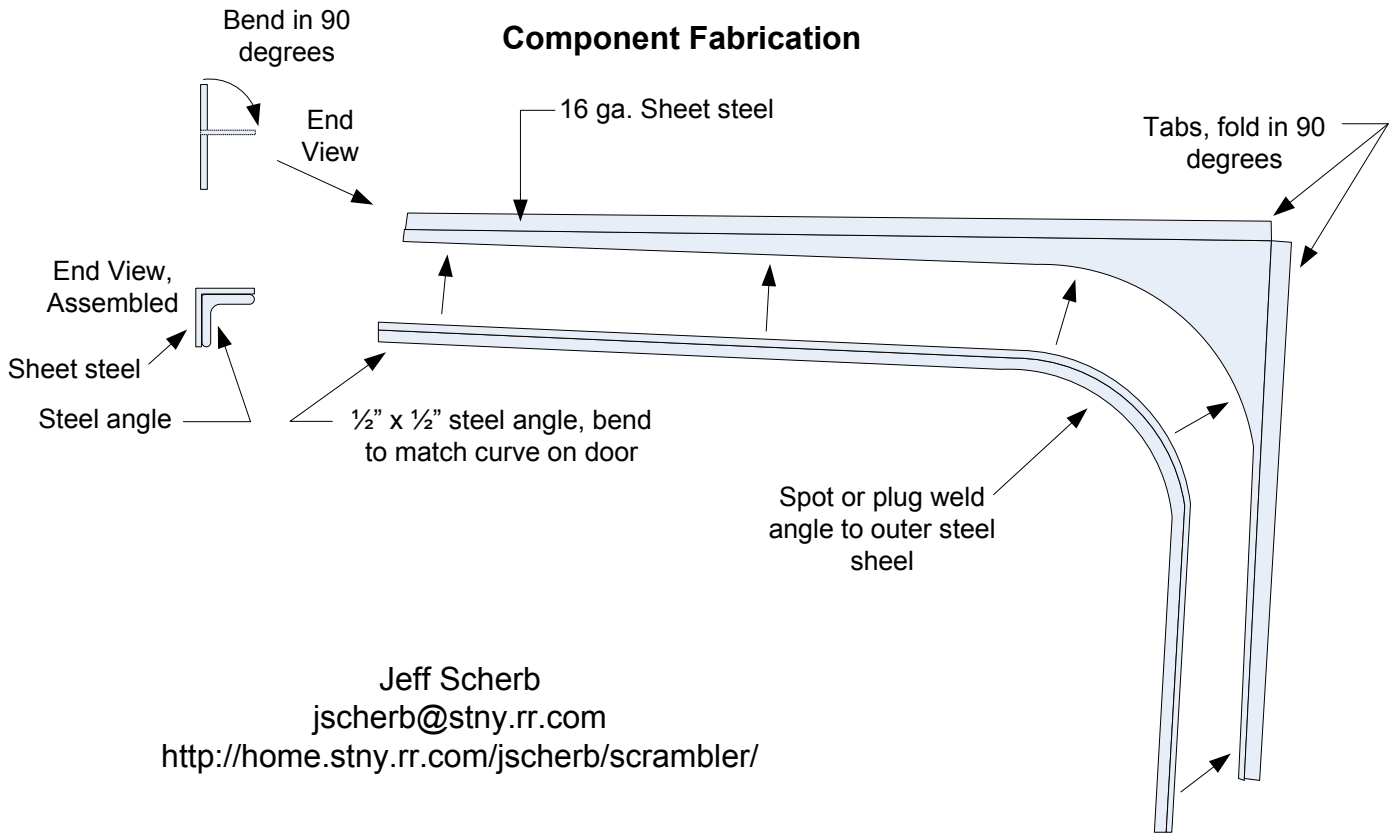


Component Fabrication

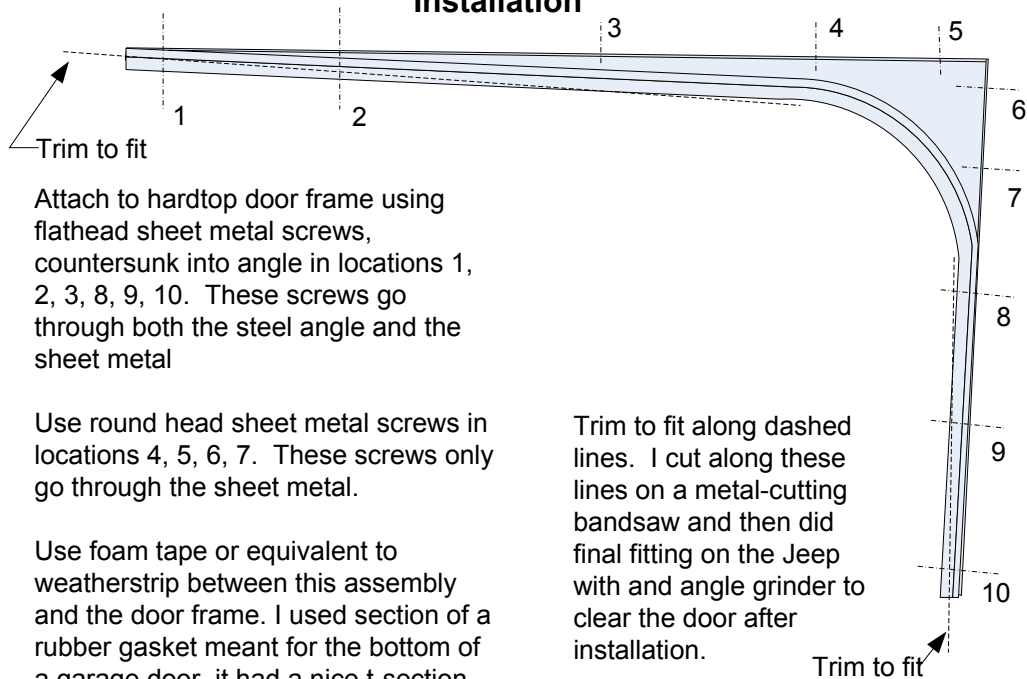


Jeff Scherb

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Installation



Attach to hardtop door frame using flathead sheet metal screws, countersunk into angle in locations 1, 2, 3, 8, 9, 10. These screws go through both the steel angle and the sheet metal

Use round head sheet metal screws in locations 4, 5, 6, 7. These screws only go through the sheet metal.

Use foam tape or equivalent to weatherstrip between this assembly and the door frame. I used section of a rubber gasket meant for the bottom of a garage door, it had a nice t-section which gave a finished look to the outside.

Trim to fit along dashed lines. I cut along these lines on a metal-cutting bandsaw and then did final fitting on the Jeep with an angle grinder to clear the door after installation.