## Chapter 4

## IN-USE INSPECTION, MAINTENANCE AND LUBRICATION

### 4-1 INTRODUCTION.

This chapter provides instructions for troubleshooting, inspection, engine tune-up and maintenance, adjustment, and lubrication. All servicing and maintenance must be performed at specified intervals to ensure optimum vehicle performance and minimum downtime.

# 4-2 MALFUNCTION ANALYSIS AND REMEDIAL ACTION.

Table 4-1 is divided into three parts titled Trouble, Probable Cause and Remedial Action. An electrical schematic is also provided to assist personnel in diagnosing and correcting malfunctions that may occur during normal operation. Refer to this table and schematic for information regarding the probable causes and remedial action required for the service troubles listed. When repair or replacement procedures for a component cannot be found here, refer to Chapter 5 and check the component's overhaul procedure.

### 4-3 SCHEDULED INSPECTION.

Table 4-2 provides a specific list of areas requiring inspection along with the interval at which each inspection is to be performed. Table 4-2 provides specific inspection instructions and identifies all points to be checked. Inspection intervals are based on normal operating conditions. Adjust intervals accordingly for extremes of temperature or other adverse operating conditions.

### 4-4 PERIODIC MAINTENANCE AND ADJUST-MENTS.

This section provides instructions for performing normal maintenance procedures and all necessary component adjustments. Refer to Chapter 5 for overhaul procedures.

Table 4-1. Troubleshooting

Trouble	Probable Cause	Checkout Procedure And Remedial Action
	Engine	9
Engine will not crank.	Batteries discharged.	1. Charge battery.
	2. Starter switch inoperative.	2. Replace defective component.
	3. Starter inoperative.	Replace starter.
	4. Starter drive locked.	Loosen starter bolts and free pinion. Re- place starter drive if pinion cannot be freed
	5. Engine seized.	5. Replace engine.

Table 4-1. Troubleshooting-Continued

Trouble	Probable Cause	Checkout Procedure And Remedial Action
	Engine-Contin	ued
Engine cranks, but will not start.	Improper starting procedure.	See Operator's Manual.
	2. No fuel in tank.	2. Fill fuel tank.
	3. Injection pump timing off.	<ol><li>Adjust injection pump timing.</li></ol>
	4. Valve timing off.	<ol> <li>Check condition of timing chain and sprockets and position of timing marks. Repair or replace chain and sprockets and realign timing marks.</li> </ol>
	5. Air in fuel system.	<ol><li>Run air out or bleed fuel lines.</li></ol>
	6. Broken fuel line.	<ol><li>Check for leakage. Replace damaged line.</li></ol>
	7. Defective fuel pump.	7. Repair or replace fuel pump.
Engine hard to start.	<ol> <li>Loose or corroded, shorted bat- tery connections.</li> </ol>	Clean terminals. Tighten or replace cables.
	2. Rundown battery.	Recharge battery.
	3. Low ambient temperature.	Perform cold climate starting procedures.
18.	Loose or corroded starter wiring connections.	Tighten loose wiring. Replace corroded wiring.
	<ol><li>Starter dragging (excessive amperage draw).</li></ol>	5. Repair or replace starter.
	6. Faulty starter switch.	6. Replace starter switch.
	7. Faulty starter solenoid switch.	7. Replace solenoid switch.
	8. Faulty starter motor.	8. Repair or replace starter motor.

Table 4-1. Troubleshooting-Continued

Trouble	Probable Cause	Checkout Procedure And Remedial Action
	Engine-Contin	ued
Engine hard to start-cont.	9. Faulty glow plugs.	9. Replace glow plugs.
	10. Lack of fuel.	10. Add fuel.
	11. Damaged or incorrectly installed fuel line.	11. Repair or replace fuel line.
	12. Air in fuel system.	12. Run out or bleed fuel lines.
	13. Faulty feed pump.	13. Repair or replace feed pump.
	14. Clogged fuel filter.	14. Replace fuel filter.
	15. Faulty nozzle.	15. Replace nozzle.
	16. Incorrect injection timing.	16. Adjust injection timing.
	17. Faulty injection pump.	17. Repair or replace injection pump.
	18. Damaged ring gear.	18. Replace ring gear.
	19. High engine oil viscosity.	19. Change oil (use lower weight oil).
	20. Incorrect valve clearance.	20. Adjust valve clearance.
	21. Incorrect valve timing.	21. Adjust valve timing.
	22. Inadequate compression pressure.	22. Defective piston rings, pistons, valves and head gaskets. Replace or repair.
	23. Clogged air filter.	23. Change air filter.
Engine starts, but fails to keep running.	Engine idle speed set too low.	Speed up engine idle to specifications.
Irregular engine operation.	No fuel or insufficient fuel.	1. Fill fuel tank.
	2. Dirty fuel filter.	2. Replace fuel filter.
	<ol><li>Governor instability.</li></ol>	Repair or replace governor.
	Moisture in fuel due to condensation.	Check water/fuel separator for saturation.     Empty and clean separator.
	5. Fuel leakage from injection pipe.	5. Repair or replace injection pipe.
	6. Uneven fuel injection.	6. Adjust nozzle.

Table 4-1. Troubleshooting-Continued

Trouble	Probable Cause		Checkout Procedure And Remedial Action
	Engine-Contin	ued	
rregular engine operation-cont.	7. Uneven injection pressure of nozzle.	7.	Adjust nozzle.
	8. Improper fuel spray from nozzle.	8.	Adjust nozzle.
	<ol><li>Improper adjustment of idle spring.</li></ol>	9.	Adjust idle spring.
	<ol> <li>Improper adjustment of damper spring.</li> </ol>	10.	Adjust damper spring.
	11. Malfunction of delivery valve.	11.	Repair or replace delivery valve.
	12. Air in fuel system.	12.	Bleed fuel system.
	13. Dirty air cleaner.	13.	Replace air filter.
	14. Improper seating of valve seat.	14.	Reseat valve seat.
	15. Improper valve clearance.	15.	Adjust valve clearance.
	16. Incorrect valve timing.	16.	Adjust valve timing.
	17. Uneven compression pressure.	17.	Defective piston rings, pistons, valves and head gaskets. Replace or repair.
	18. Inadequate engine temperature.	18.	Check cooling system. Repair as necessary
	19. Improper idle adjustment.	19.	Adjust idle.
	20. Incorrect adjustment of link or rod.	20.	Adjust link or rod.
8 11 11	21. Improper mounting of engine.	21.	Adjust engine mounting.
	22. Excessive exhaust back pressure.	22.	Free obstructions in exhaust system or replace parts as necessary.
Engine lacks power.	Incorrect fuel.	1.	Drain fuel tank and add correct fuel.
	Improper adjustment of injection quantity.	2.	Adjust injection quantity.
	Incorrect governor adjustment.	3.	Adjust governor.

Table 4-1. Troubleshooting-Continued

Trouble	Probable Cause	Checkout Procedure And Remedial Action
	Engine-Contin	ued
Engine lacks power-cont.	4. Clogged fuel filter.	4. Replace fuel filter.
z.	5. Water or air in fuel.	<ol> <li>Drain fuel. Check for water/fuel separator saturation. Empty and drain separator. Check for leaks in fuel tank or lines. Re- place leaking lines.</li> </ol>
	6. Malfunction of overflow valve.	<ol><li>Repair or replace overflow valve.</li></ol>
	7. Improper feed spray from noz- zle.	7. Adjust nozzle.
	8. Improper injection timing.	8. Adjust injection timing.
	<ol><li>Malfunction of delivery valve.</li></ol>	<ol><li>Repair or replace delivery valve.</li></ol>
	10. Malfunction of feed pump.	10. Repair or replace feed pump.
	11. Malfunction of injection pump.	11. Repair or replace injection pump.
	12. Clogged air filter.	12. Replace air filter.
	13. Excessive intake air temperature.	<ol> <li>Determine cause of overheating and correct.</li> </ol>
	<ol> <li>Clogged or crushed exhaust pipe or muffler.</li> </ol>	<ol> <li>Remove and unclog clogged exhaust pipe or muffler. Replace damaged pipe or muf- fler.</li> </ol>
	15. Piston and cylinder liner wear.	15. Replace piston and cylinder liner.
	16. Worn, stuck or broken piston rings.	16. Replace piston rings.
	17. Worn or stuck valve guide.	17. Replace valve guide.
	18. Improper seating of valve seat.	18. Reseat valve seat.

Table 4-1. Troubleshooting-Continued

Trouble		Probable Cause		Checkout Procedure And Remedial Action
		Engine-Contin	ued	
Engine overheating.	1.	Scale or deposits in cooling system.	1.	Drain and flush radiator.
	2.	Radiator clogged.	2.	Drain and flush radiator.
	3.	Loose fan belt.	3.	Adjust fan belt tension. Replace belt if worn.
	4.	Lower coolant level.	4.	Fill cooling system.
	5.	Damaged coolant hose.	5.	Replace coolant hose.
	6.	Damaged or inoperative thermostat.	6.	Replace thermostat.
	7.	Water pump failure.	7.	Repair or replace water pump.
	8.	Water leak from cooling waterline.	8.	Replace leaking waterline.
	9.	Water leak due to faulty seal or packing.	· 9.	Replace faulty seal or packing.
	10.	Malfunction of radiator cap.	10.	Replace radiator cap.
	11.	Clogged or crushed core fin.	11.	Clean radiator. Repair or replace radiator as necessary.
	12.	Damaged bearing.	12.	Replace bearing.
	13.	Damaged impeller.	13.	Replace impeller.
	14.	Improper fuel spray from nozzle.	14.	Adjust nozzle.
	15.	Improper injection timing.	15.	Adjust injection timing.
	16.	Fuel leaking from cylinder head gasket.	16.	Repair or replace cylinder head.
	17.	Clogged or crushed exhaust pipe or muffler.	17.	Repair or replace exhaust pipe or muffler.
	18.	Temperature gauge reading incorrect.	18.	Replace temperature gauge.

Table 4-1. Troubleshooting-Continued

Trouble	Probable Cause	Checkout Procedure And Remedial Action
	Engine-Continu	ued
Engine coolant too cool.	Thermostat stuck open, or incor- rect heat range.	1. Replace thermostat.
	Temperature transmitting unit defective (causing gauge to indicate low engine temperature).	<ol><li>Check coolant temperature with thermometer. Replace transmitting unit if necessary.</li></ol>
	Temperature gauge unit defective (not indicating true engine temperature).	<ol><li>Check coolant temperature with thermometer. Replace gauge unit if necessary.</li></ol>
Loss of coolant.	Leaking radiator.	Repair or replace.
	Loose or damaged hose connections.	2. Tighten or replace hoses.
	Water pump leaking.	3. Repair or replace.
	Cylinder head gasket defective.	<ol><li>Replace gasket.</li></ol>
	<ol> <li>Cylinder block core plugs leak- ing.</li> </ol>	5. Replace plugs.
	6. Cracked cylinder head.	<ol><li>Replace cylinder head.</li></ol>
Excessive oil consumption.	Worn piston rings and cylinder liners.	Replace piston rings and cylinder
	Insufficient piston ring tension.	<ol><li>Replace piston rings.</li></ol>
	Piston ring installed upside down.	3. Replace piston rings.
	4. Broken piston rings.	<ol><li>Replace piston rings.</li></ol>
	5. Scuffing on piston rings and cy- linder liner.	<ol><li>Replace piston rings and cylinder liner.</li></ol>
	6. Worn valve stem guide.	<ol><li>Replace valve stem guide.</li></ol>
	7. Worn valve stem seal.	7. Replace valve stem seal.
8	8. Clogged air filter.	8. Replace air filter.

Table 4-1. Troubleshooting-Continued

Trouble	Probable Cause	Checkout Procedure And Remedial Action
	Engine-Contin	ued
Excessive oil consumption-cont.	9. Leakage of engine oil.	<ol> <li>Perform visual inspection of oil lines, gaskets, seals and engine block. Repair as necessary.</li> </ol>
	10. Leakage of fuel.	<ol> <li>Perform visual inspection of fuel lines, injection pump, fuel pump and fuel tank.</li> </ol>
	11. Excess of engine oil.	11. Drain oil to proper level.
	12. Improper quality of engine oil.	12. Drain oil and add correct grade of oil.
Low lubricating oil	1. Low oil level.	1. Refill.
pressure (engine at operating temperature).	Oil by-passing oil cooler.	Clean oil lines and cooler.
	Faulty pressure gauge.	Replace pressure gauge.
	4. Faulty pressure sender.	Replace pressure sender.
120	5. Oil filter clogged.	5. Replace oil filter element; clean filter.
Excessive fuel consumption.	Worn piston rings and cylinder liners.	Replace piston rings and cylinder
	2. Broken piston rings.	Replace piston rings.
	3. Worn valve stem guide.	Replace valve stem guide.
	4. Improper seating of valve seat.	4. Reseat valve seat.
	5. Incorrect valve clearance.	5. Adjust valve clearance.
	6. Improper fuel spray from nozzle.	6. Adjust nozzle.
	7. Incorrect injection quantity.	7. Adjust injection pump.
	8. Malfunction of delivery valve.	8. Repair or replace delivery valve.
	9. Improper injection timing.	9. Adjust injection timing.
	10. Clogged air filter.	10. Replace air filter.
	11. Leakage of fuel.	Perform visual inspection of fuel lines, in jection pump, fuel pump and fuel tank. Repair as necessary.

Table 4-1. Troubleshooting-Continued

Trouble	Probable Cause	Checkout Procedure And Remedial Action
	Engine-Contin	ued
Black exhaust smoke.	1. Clogged air filter.	1. Change air filter.
	Excessive air intake temperature.	<ol><li>Determine cause of overheating and correct.</li></ol>
	3. Excessive fuel injection	3. Adjust injection pump.
	4. Uneven wear on plunger.	4. Replace plunger and adjust position.
	5. Delivery valve malfunction.	5. Repair or replace delivery valve.
	6. Faulty nozzle.	<ol><li>Repair or replace nozzle.</li></ol>
	7. Poor fuel quality.	7. Use better grade fuel.
	Excessive advanced injection timing.	8. Adjust injection pump timing.
	Wear on piston rings and cylinder liner.	9. Replace piston rings and cylinder liner.
	10. Excessive oil in oil pan.	10. Drain excess oil.
White exhaust smoke.	Excessive delayed injection timing.	1. Adjust injection pump timing.
	2. Excessive oil in oil pan.	2. Drain excess oil.
	3. Incorrect valve clearance.	<ol><li>Adjust valve clearance.</li></ol>
	Engine oil leaking down through valve stem.	4. Repair or replace valve stem.
	5. Low engine temperature.	<ol><li>Determine cause of low temperature and correct.</li></ol>
	Wear on piston rings and cylinder liners.	<ol><li>Replace piston rings and cylinder liners.</li></ol>
	Transmissio	n
Slips in forward gears only.	Low transmission fluid level.	<ol> <li>Add fluid to bring level to full mark on dip-stick.</li> </ol>
	Hydraulic control pressures out of adjustment.	2. Check and adjust.
	3. Control valves sticking in body.	<ol> <li>Disassemble and repair control valve as- sembly.</li> </ol>

Table 4-1. Troubleshooting-Continued

Trouble	Probable Cause	Checkout Procedure And Remedial Action
	Transmission-Cor	ntinued
Slips in forward	4. Kickdown servo failure.	4. Disassemble, clean and repair.
gears only -cont.	5. Accumulator failure.	5. Disassemble, clean and repair.
	<ol><li>Oil pump failure.</li></ol>	<ol><li>Disassemble and repair pump.</li></ol>
	7. Clutch failure.	7. Disassemble, clean and repair.
Slips in reverse only.	Low transmission fluid level.	Add fluid to bring level to full mark on dip-stick.
	<ol><li>Hydraulic control pressures out of adjustment.</li></ol>	Check and adjust.
# 1 F	<ol><li>Low and reverse band out of adjustment.</li></ol>	3. Adjust low and reverse band.
	4. Control valves sticking in body.	Disassemble and repair control valve assembly.
	5. Low and reverse servo failure.	5. Disassemble, clean and repair.
	6. Oil pump or clutch failure.	6. Disassemble, clean and repair.
Slips in all gears.	Oil pump or seal ring failure.	Disassemble and repair or replace defective parts.
	2. Low transmission fluid.	<ol><li>Add fluid to bring level to full mark on dip- stick.</li></ol>
	<ol><li>Load too heavy.</li></ol>	3. Reduce load.
. 1 1	4. Overheating.	<ol> <li>Check oil cooler for blockage. Clean if blocked. Check oil hoses for leaks. Replace leaking hoses.</li> </ol>
	<ol><li>Hydraulic control pressures out of adjustment.</li></ol>	5. Check and adjust.
	6. Control valves sticking in body.	<ol> <li>Disassemble and repair control valve as- sembly.</li> </ol>

Table 4-1. Troubleshooting-Continued

Trouble	Probable Cause	Checkout Procedure And Remedial Action
	Transmission-Cor	ntinued
No drive in any position.	Low transmission fluid.	<ol> <li>Add fluid to bring level to full mark on dip-stick.</li> </ol>
	Hydraulic control pressures out of adjustment.	2. Check and adjust.
277	3. Oil strainer clogged.	3. Clean oil strainer; refill with clean fluid.
	4. Control valves sticking in body.	Disassemble and repair control valve as sembly.
	Torque converter drive plate or oil pump failure.	<ol> <li>Disassemble and repair or replace defective parts.</li> </ol>
No drive in forward gears only.	Hydraulic control pressures out of adjustment.	Check and adjust.
	Kickdown band out of adjustment or broken.	2. Adjust or replace kickdown band.
	Control valves sticking in body.	<ol> <li>Disassemble and repair control valve assembly.</li> </ol>
	4. Kickdown servo failure.	4. Disassemble, clean and repair.
	5. Accumulator failure.	5. Disassemble, clean and repair.
	6. Clutch failure.	6. Disassemble, clean and repair.
No drive in reverse gear only.	Hydraulic control pressures out of adjustment.	Check and adjust.
w.m=-j	Low and reverse band out of adjustment.	2. Adjust low and reverse band.
	Control valves sticking in body.	Disassemble and repair control valve assembly.

Table 4-1. Troubleshooting-Continued

Trouble	Probable Cause	Checkout Procedure And Remedial Action			
Transmission-Continued					
No drive in reverse	4. Low and reverse servo failure.	4. Disassemble, clean and repair.			
gear only-cont.	5. Clutch failure.	5. Disassemble, clean and repair.			
Erratic shifting.	Low transmission fluid.	<ol> <li>Add fluid to bring level to full mark on dip-stick.</li> </ol>			
	2. Engine idle speed too high.	2. Adjust engine idle speed.			
	<ol> <li>Hydraulic control pressures out of adjustment.</li> </ol>	3. Check and adjust.			
	<ol> <li>Kickdown band out of adjust- ment.</li> </ol>	4. Adjust kickdown band.			
	<ol><li>Governor stuck or malfunction- ing.</li></ol>	5. Disassemble and repair governor.			
	6. Oil strainer clogged.	6. Clean oil strainer; refill with clean fluid.			
	7. Control valves sticking in body.	<ol> <li>Disassemble and repair control valve assembly.</li> </ol>			
	8. Oil pump malfunction.	8. Disassemble and repair, or replace oil pump.			
Hard to fill, oil blows	1. Transmission overfilled.	Drain excess oil.			
out filler tube during operation.	2. Oil strainer clogged.	2. Clean oil strainer; refill with clean fluid.			
	3. Control valves sticking in body.	3. Disassemble and repair control valve as-			
		sembly.			
	4. Transmission vent clogged.	Clean vent to remove obstruction.			
	5. Oil pump failure.	5. Disassemble and repair oil pump.			
Transmission overheats.	Low transmission fluid level.	Add fluid to bring level to full mark on dip- stick.			
	<ol> <li>Kickdown band out of adjust- ment.</li> </ol>	2. Adjust kickdown band.			
	<ol><li>Low and reverse band out of adjustment.</li></ol>	3. Adjust low and reverse band.			
	4. Oil cooler clogged.	Clean radiator and oil cooler.			

Table 4-1. Troubleshooting-Continued

Trouble	Probable Cause	Checkout Procedure And Remedial Action
	Transmission-Con	tinued
Transmission overheats-cont.	Control valves sticking in valve body.	5. Disassemble and repair valve body.
	6. Oil pump failure.	<ol><li>Disassemble and repair oil pump.</li></ol>
	7. Clutch failure.	7. Disassemble, clean and repair.
	Steering Syste	em
Hard steering.	Incorrect tire pressure.	1. Check tire pressure.
	2. Lack of lubrication.	2. Lubricate
	3. Incorrect front wheel alignment.	3. Align
	4. Steering gear sluggish.	<ol> <li>Overhaul steering gear. Check for wear or damage.</li> </ol>
	5. Belt out of adjustment.	5. Tighten belt.
Erratic steering.	Defective power steering gear.	1. Repair or replace steering gear.
	2. Defective pump assémbly.	Repair or replace pump assembly.
	Loose, worn or damaged steering linkage or connections.	Tighten or replace as necessary.
	Dirt in steering hydraulic system.	Disassemble and clean or replace parts as required.
	<ol><li>Incorrect front wheel bearing adjustment.</li></ol>	5. Adjust.
Loose steering.	Loose, worn or damaged steering linkage or connections.	Tighten or replace as necessary.
	Excessive wear in valve or cylinder.	2. Disassemble and repair.
	<ol> <li>Incorrect front wheel bearing adjustment.</li> </ol>	3. Adjust.

Table 4-1. Troubleshooting-Continued

Trouble	Probable Cause	Checkout Procedure And Remedial Action
	Steering-Contin	ued
Vehicle pulls to one side.	1. Incorrect tire pressure.	1. Check and correct tire pressure.
	2. Rear spring tie bolt off center.	2. Position correctly.
	Bent spindle or spindle arm.	3. Replace.
	<ol> <li>Incorrect front wheel bearing adjustment.</li> </ol>	4. Adjust.
	5. Incorrect front wheel alignment.	5. Align.
	<ol><li>Power steering spool misaligned or stuck.</li></ol>	6. Clean or replace power steering spool.
	Brakes	
Spongy brake pedal action.	1. Air in hydraulic lines.	<ol> <li>Repair system to prevent air entering lines. Bleed brake system.</li> </ol>
	<ol> <li>Fluid level in master cylinder re- servoir low.</li> </ol>	<ol><li>Refill master cylinder reservoir and check entire brake system for fluid leaks. Repair if necessary. Bleed brakes.</li></ol>
	3. Incorrect brake adjustment.	3. Adjust or reline.
	<ol> <li>Master cylinder piston cup leak- ing.</li> </ol>	<ol> <li>Repair or replace master cylinder. Bleed brake system.</li> </ol>
	<ol><li>Wheel cylinder or cylinders leak- ing.</li></ol>	<ol><li>Repair or replace defective wheel cylinders. Bleed brake system.</li></ol>
Excessive pedal travel.	Low hydraulic pressure.	<ol> <li>Check brake fluid level. Add fluid. Check brake lines and connections for leaks. Re- place leaking lines.</li> </ol>
	2. Normal brake wear.	<ol><li>Adjust or reline brakes as necessary.</li></ol>
Uneven, noisy, grab- bing or hard brakes.	Excessive dust or dirt in brake lining rivet holes or in brake drum.	Clean dirt with scraper or air hose.
	2. Drums out of round.	<ol><li>Turn drums to restore roundness or replace drums.</li></ol>
	<ol><li>Frozen master cylinder or wheel cylinder pistons.</li></ol>	3. Replace defective cylinder.